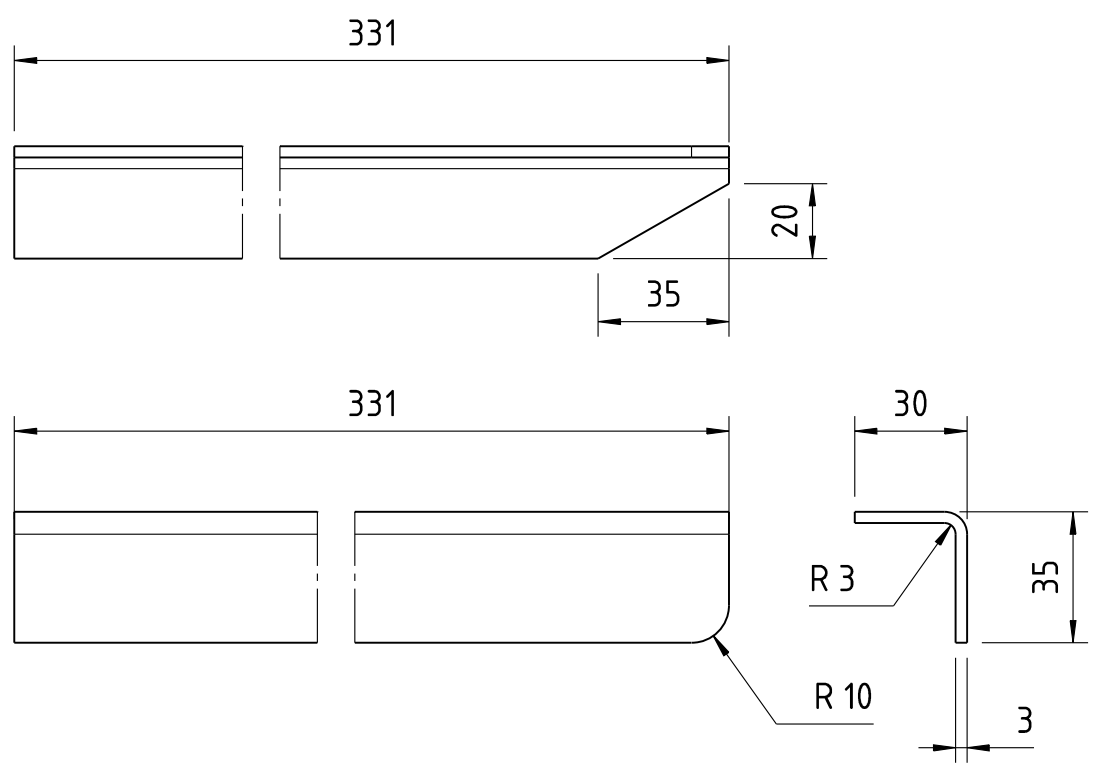



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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

NOTE:-
1. REMOVE SHARP EDGES AND BURRS.

N6	08		R136593024				331X60X3 THK										
N7	16	✓	SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE		COMPANY STD./I.S	Wt. (Kg)	
N8	32	✓							MATERIAL								
N9	63	✓	△					PRODUCT	MUMBAI METRO CARS L2 & L7								
N10	125	✓	△					REF DRG									
N11	25	✓	△					MATERIAL									
N12	50	✓	△					HEAT TREAT.					APPD	MS			
GRADE No.	VALUE	SYMBOL	△					SURFACE TREAT.					REVD	RSS			
			△					TITLE	BRACKET-E				CHKD	VSE			
								DRWN					MM				
								SCALE							SHEET	Wt.	
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>				1:2		1 OF 1	0.45Kg
									DRG No.					525-56259		ALT	